



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

PC250-220
Job Sheet 174317



Part No: PC250-220

Job Qty: 4 ea

Part Name: Lower Lock Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 3/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG PC250-220 REV:A IPP REV A 18.02.26 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/29/18	0.00	0.00	Start Up Machining-1		FF
100	Small Fab	4 pcs		3/30/18	0.00	0.40	Small Fab-1		DAS FF
120	QC	4 pcs		3/30/18	0.00	0.00	QC5		38
130	Packaging	4 pcs		3/30/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	4 Ea		3/30/18	0.00	0.00	QC21		Unit 18/03/16
Part Op 100 - 1- CUT TO SIZE AND CHAMFER AS PER DWG									
Descriptions:									
DAS 21 9-89 MAR 16 2018									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8695K717	Polyurethane Rod 1-1/4 DIA. 80A (Hard)	.7320 ft (.183 ea)	90-Start up Operation	5048067

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8695K717	1	8	0

Part Specifications

Specifications could not be found.

Plex 3/14/18 9:10 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
JMA Aerospace Ltd. 1270 Aberdeen Street Hawthorn, VIC 3174 CANADA TEL: 1-813-832-8200 Email: sales@dartaero.com www.dartaerospace.com DART AEROSPACE Container No: S051426 Part: PC250 - 220 Job No: 174317 Serial No/Batch: S051426 Revision: A Inspector:		DEFECT CATEGORY ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence			
Past Expiry Date ☐ Misidentified ☐ Manufacturing Process ☐ Past Due ☐ OTHER : _____					

Date: 03/14/18